

เอกสารสอบเทียบเครื่องมือที่ใช้ในการวิเคราะห์



Certificate of Calibration



Equipment: Balance
Model: BSA224S-CW
Serial No. (or ID.): 3137910058 (INS/LB-144)
Manufacturer: Sartorius
Condition: In condition

Certificate No.: C01242840
Issued Date: 06 September 2024
Job No.: WO-00040768
Page: 1 of 2

Customer: THAI CHEMICAL & ENGINEERING CO., LTD.
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

Environment Condition: Temperature 25 °C ± 0.5 °C
Humidity 54 %RH ± 1.7 %RH

Calibration Place: THAI CHEMICAL & ENGINEERING CO., LTD. (Laboratory)
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

Calibration By: Mr. Chananyu Kongtraiphop

Calibration Date: 04 September 2024

The Method used: In-house method, CAL-WI-47, based on UKAS Lab 14

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Co., Ltd. Certificate No. C02232254



Person in charge



Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

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DKSH Technology Limited
2533 สุขุมวิท ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

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CAL-FM-C01-14: 12 Sep 2022



Certificate No.: C01242840

Page: 2 of 2

Calibration Results:

Without Adjustment

Eccentric Error: Weight to be 1/3 or 1/2 of Maximum capacity, taken from the center of the pan as a zero reference.

Nominal Test Value		100 (g)				
		Reference Points (g)				
A	B	C	D	E		
-	0.0001	-0.0001	0.0001	-0.0001		

Repeatability: Determination of the standard deviation of weighing balance., Readability 0.0001 (g)

Nominal test value (g)	Standard Deviation
20	0.00005
200	0.00007

Error of Indication from nominal or conventional mass value., Readability 0.0001 (g)

Nominal Value (g)	Conventional Mass (g)	Displayed Value (g)	Error of Indication (g)	Uncertainty (g)	k
0.05	0.05000	0.0500	0.0000	0.00012	2.07
1	1.00000	1.0000	0.0000	0.00012	2.07
2	2.00002	2.0000	0.0000	0.00012	2.07
5	4.99998	5.0000	0.0000	0.00012	2.06
10	10.00000	10.0000	0.0000	0.00012	2.06
20	19.99997	20.0000	0.0000	0.00013	2.05
50	49.99995	49.9999	0.0000	0.00014	2.03
100	99.99995	99.9999	-0.0001	0.00018	2.01
120	119.99992	119.9999	0.0000	0.00021	2.01
150	149.99990	149.9998	-0.0001	0.00024	2.00
200	199.99994	199.9999	0.0000	0.00030	2.00

The End of Certificate

บริษัท ดิกซ์ เทคโนโลยี จำกัด
DKSH Technology Limited
2533 สุขุมวิท ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
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CAL-FM-C01-14: 12 Sep 2022



Refer to Certificate No.: C01242840

Page: 1 of 2

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The error of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, UKAS Lab14. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule: ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r$ U).
; PFA - Probability of False Accept



Authorized signatory

บริษัท ดิกซ์ เทคโนโลยี จำกัด
DKSH Technology Limited
2533 สุขุมวิท ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
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Refer to Certificate No.: C01242840

Page: 2 of 2

Statements of conformity:

Without Adjustment

Readability: 0.0001 g

Tolerances : 0.0005 g

Nominal Value (g)	Error of Indication (g)	Guard band (w) (g)	Tolerance ($\pm$) (g)	Conformity
0.05	0.0000	0.00012	0.0005	Pass
1	0.0000	0.00012	0.0005	Pass
2	0.0000	0.00012	0.0005	Pass
5	0.0000	0.00012	0.0005	Pass
10	0.0000	0.00012	0.0005	Pass
20	0.0000	0.00013	0.0005	Pass
50	0.0000	0.00014	0.0005	Pass
100	-0.0001	0.00018	0.0005	Pass
120	0.0000	0.00021	0.0005	Pass
150	-0.0001	0.00024	0.0005	Pass
200	0.0000	0.00030	0.0005	Pass

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of conformity

บริษัท ดิกซ์ เทคโนโลยี จำกัด
DKSH Technology Limited
2533 สุขุมวิท ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
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CAL-FM-C01-14: 12 Sep 2022

Preventive Maintenance Scrubber

Service No. PM25-S08-046

1. Customer Information

Customer Name	Instrument	Serial Number	Service Date
บริษัท วิศวกรรมเคมี จำกัด 1048/2 ซอย สุขุมวิท 66/1 แขวงพระโขนงใต้ เขตพระโขนง กรุงเทพมหานคร 10260	K-415	1000122494	27 Feb 2025 PM 1/2
คุณณัฐกรรัตน์			
Tel: 084-463-8741			
Fax:			

2. Instrument

2.1 Cooling water (if it connected)	OK	NOT OK	Remark
- Temperature 10 – 20 °C	/		
- Cooling water inlet	/		
- Cooling water outlet	/		

2.2 Cleaning	DONE	NOT DONE	Remark
- Housing	/		
- Condenser	/		
- Swirl disc	/		



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PM Scrubber

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Preventive Maintenance Scrubber

2.3 Visual Check	OK	NOT OK	Remark
- Hose connection to suction	/		
- Glassware	/		
- Lip gasket	/		
- GL-14 connector	/		
- Activated charcoal	/		

2.4 Flush Pump

- Make sure, the bypass valve is closed completely (for maximum suction power).
- Disconnect the silencer, move it down (or take it away from the instrument), and flush out the pump with at least 500 mL of distilled water through the pump inlet, until the collected washing water is clean.
 - Switch on the instrument and collect the waste water from the pump output in a suitable vessel.

Flush pump ☒ OK ☐ NOT OK

2.5 Washing Solution

- Sodium hydroxide 8-10 %, max. 20 %
- Sodium carbonate
 - dissolve 600 g Na₂CO₃ in 3 L distilled warm water, or
 - dissolve 1.7 kg Na₂CO₃ in 10 L distilled warm water

Washing solution ☒ OK ☐ NOT OK



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PM Scrubber

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Preventive Maintenance Scrubber

3. Summary

All specifications OK	Specification not OK
OK	

Comments

PM 1/2
เครื่องใช้งานได้ปกติ

Signature BUCHI

- Service by  Date 27 Feb 2025

- Approve by  Date 28 Feb 2025



BUCHI (Thailand) Limited

PM Scrubber

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Preventive Maintenance IR Digestion

Service No. PM25-S08-046

1. Customer Information

Customer Name	Instrument	Serial Number	Service Date
บริษัท วิศวกรรมเคมี จำกัด 1048/2 ซอย สุขุมวิท 66/1 แขวงพระโขนงใต้ เขตพระโขนง กรุงเทพมหานคร 10260	K-436	1000122502	27 Feb 2025 PM 1/2
คุณณัฐกรรัตน์			
Tel: 084-463-8741			
Fax:			

2. Instrument

2.1 Housing	OK	NOT OK	Remark
- Clean the housing	/		
- Visual check	/		
- Check for defects (e.g. cracks)	/		

2.2 Heating	OK	NOT OK	Remark
- Clean insulation plate	/		
- Visual check	/		
- Check heating element	/		



BUCHI (Thailand) Limited

PM IR Digestion

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Preventive Maintenance IR Digestion

2.3 Visual Check	OK	NOT OK	Remark
- Connection to suction	/		
- PTFE seal	/		
- O-ring	/		
- Glass holder set	/		
- Suction module	/		

2.4 System control (for K-439 only)	OK	NOT OK	Remark
- Keyboard	/		
- Display	/		
- Program	/		



Preventive Maintenance IR Digestion

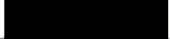
3. Summary

All specifications OK	Specification not OK
OK	

Comments

PM 1/2
เครื่องไม่ทำงานได้ปกติ

Signature BUCHI

- Service by  Date 27 Feb 2025
- Approve by  Date 28 Feb 2025



Preventive Maintenance Kjeldahl

Service No. PM25-S08-046

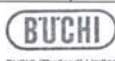
1. Customer Information

Customer Name	Instrument	Serial Number	Service Date
บริษัท วิศวกรรมเคมี จำกัด 1048/2 ซอย สุขุมวิท 66/1 แขวงพระโขนงใต้ เขตพระโขนง กรุงเทพมหานคร 10260	K-350	1000117313	27 Feb 2025 PM 1/2
คุณชัยญารัตน์ Tel: 084-463-8741 Fax:			

2. Instrument

2.1 Cooling water (if it connected)	OK	NOT OK	Remark
- Temperature 15 – 20 °C	/		
- Cooling water inlet	/		
- Cooling water outlet	/		
- Control Temperature	/		

2.2 Cleaning	DONE	NOT DONE	Remark
- Outside Instrument	/		
- Inside Instrument	/		
- Splash protector	/		
- Condenser	/		



Preventive Maintenance Kjeldahl

2.5 System Distillation	OK	NOT OK	Remark
- Boiler	/		
- Water level sensor	/		
- One way valve	/		
- Pressure switch	/		
- Thermostat	/		
- Steam valve1 (Y4)	/		
- Steam valve2 (Y5)	/		
- Drain valve (Y3)	-		
- Water 3/2 way valve (Y1)	-		

2.6 Hose	OK	NOT OK	Remark
- Unisil hose	/		
- Hypalon hose	/		
- Drain hose	-		
- Viton hose	/		
- Silicone hose	/		

2.7 Diaphragm pump	OK	NOT OK	Remark
- Diaphragm pump for H ₂ O	-		
- Diaphragm pump for NaOH	/		
- Diaphragm pump for H ₃ BO ₃	-		

2.8 Program test	OK	NOT OK	Remark
- Distillation	/		
- Aspiration	-		
- Preheating	/		
- Cleaning	/		



Preventive Maintenance Kjeldahl

3. Function Test

Addition H ₂ O	0 ml	Reaction time	0 min
Addition NaOH	0 ml	Distillation time	5 min
Addition H ₃ BO ₃	0 ml	Steam capacity	100%
		Aspiration	SAM

Result: Water in receiving vessel now approximately 173 ml, 172 ml

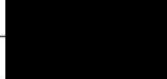
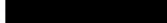
4. Summary

All specifications OK	Specification not OK
OK	

Comments

PM 1/2
เครื่องใช้งานปกติ

Signature BUCHI

- Service by  Date 27 Feb 2025
- Approve by  Date 28 Feb 2025



PM Distillation_Kjeldahl system

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Preventive Maintenance Kjeldahl

2.3 Visual Test

	OK	NOT OK	Remark
- Screw Coupling (between splash protector and condenser)	/		
- Condenser	/		
- Splash protector	/		
- Hypalon connection (connection tube)	/		
- Rubber bung	/		
- Ventilation valve	/		
- PTFE tube	/		
- Cooling water inlet	/		
- Cooling water outlet	/		
- Magnetic valve	/		

2.4 System control

	OK	NOT OK	Remark
- Key board	/		
- Display	/		
- Program	/		
- Adding H ₂ O	-		
- Adding NaOH	/		
- Adding H ₃ BO ₃	-		
- Aspiration	-		



PM Distillation_Kjeldahl system

BUCHI (Thailand) Limited

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Certificate of Calibration

Equipment: Refrigerator
Model: SDC-1000AY
Serial No. (or ID): SDC1000-190900644 (INS/LB 148)
Manufacturer: Sanden
Condition: In Condition
Shelves(pc.): 9
Certificate No.: C31242250
Issued Date: 08 November 2024
Job No.: WO-00047852
Page: 1 of 3
Ventilation Valve: None

Customer: THAI CHEMICAL & ENGINEERING CO., LTD
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

Environment Condition: Temperature: 28 °C ± 0.6 °C
Humidity: 61 %RH ± 4.3 %RH
Voltage: 229 VAC ± 1.2 VAC

Calibration Place: THAI CHEMICAL & ENGINEERING CO., LTD (Laboratory)
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

Calibration By: Mr. Thanakrit Raksapol
Calibration Date: 06 November 2024

The Method used: In house method, CAL-WI-16, base on TLAS-G20

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10230023



Person in charge



Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).

These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

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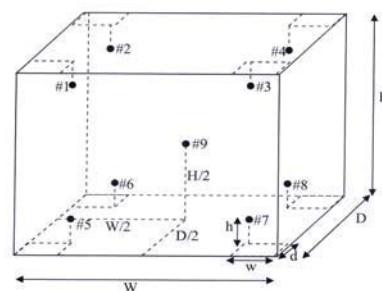
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CAL-FM-C31-10; 12 Sep 2022



Certificate No.: C31242250

Page: 2 of 3



Standard Installation Locations

Volume (Calibration Zone) = 346 (Liters)

Inside chamber: W = 112 (cm) D = 50 (cm) H = 153 (cm)
Standard Locations (#1, #2, #3, #4): w = 11 (cm) d = 5 (cm) h = 30 (cm)
Standard Locations (#5, #6, #7, #8): w = 11 (cm) d = 5 (cm) h = 27 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	201	202	203	204	205	206	207	208	209

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

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CAL-FM-C31-10; 12 Sep 2022

Calibration Results:
Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 3.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	3.00	0.00	0.33
#2	2.84	-0.16	0.28
#3	3.15	0.15	0.32
#4	2.62	-0.38	0.35
#5	2.73	-0.27	0.32
#6	2.75	-0.25	0.30
#7	2.91	-0.09	0.29
#8	2.79	-0.21	0.32
#9	3.15	0.15	0.30

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
3.0	3.0	3.0	#1	#2	#3	#4	#5	#6	#7	#8	#9	0.35
			3.00	2.84	3.15	2.62	2.73	2.75	2.91	2.79	3.15	

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
3.0	0.63	0.21	0.91

Note: * Maximum uncertainty of the each position

The End of Certificate

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DKSH Technology Limited
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Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule: ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
- ☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
- ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r$ U).
- PFA - Probability of False Accept

Authorized signatory

Without adjustment

Desired Temperature : 3.0 °C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 3.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	3.00	0.00	0.33	1.0	Pass
#2	2.84	-0.16	0.28	1.0	Pass
#3	3.15	0.15	0.32	1.0	Pass
#4	2.62	-0.38	0.35	1.0	Pass
#5	2.73	-0.27	0.32	1.0	Pass
#6	2.75	-0.25	0.30	1.0	Pass
#7	2.91	-0.09	0.29	1.0	Pass
#8	2.79	-0.21	0.32	1.0	Pass
#9	3.15	0.15	0.30	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity

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Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022



Certificate of Calibration

Equipment: pH METER
Model: SevenCompact S220
Serial No. (or ID.): B914466655
Manufacturer: Mettler Toledo
Electrode Serial No.: 3021943
Condition: In Condition

Certificate No.: C07250080
Issued Date: 14 February 2025
Job No.: WO-00061162
Page: 1 of 3
Model: InLab Expert Pro-ISM Brand: Mettler Toledo

Customer: THAI CHEMICAL & ENGINEERING CO., LTD.
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Phrakhanong, Bangkok 10260 Thailand

Environment Condition: Temperature 23 °C ± 2 °C
Humidity 50 %RH ± 15 %RH

Calibration Place: Environment Laboratory, DKSH Technology Limited.
2533 Sukhumvit Road, Bangkok,
Phrakhanong, Bangkok 10260 Thailand

Calibration By: Mr.Pongpisut Suebchantha
Calibration Date: 13 February 2025
The Method used: In house method, CAL-WI-58, base on ASTM E 70-07
Traceability: This certificate is traceable to SI Units, Sample Test is assured through primary measurement method Hamed cell, through CPAchem Ltd. (ISO/IEC 17034) Certificate No. 1034229, 1034230, 1034231 And pH Scale traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through Industrial Foundation Electrical and Electronics Institute Certificate No. CA20240267EA

Person in charge

Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.

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Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C07-14: 9 Apr 2024

Calibration Results:

pH Scale

Input (mV)	pH Meter Reading			Uncertainty of Measurement (mV)	Coverage Factor (k)
	(mV)	Error (mV)	(pH)		
414.12	414.1	-0.02	0.003	0.065	2.00
354.96	354.9	-0.06	1.003	0.065	2.00
295.8	295.8	0.00	2.003	0.065	2.00
236.64	236.7	0.06	3.002	0.065	2.00
177.48	177.5	0.02	4.000	0.065	2.00
118.32	118.4	0.08	5.000	0.065	2.00
59.16	59.3	0.14	6.000	0.065	2.00
0	0.1	0.10	7.000	0.065	2.00
-59.16	-59.0	0.16	8.000	0.065	2.00
-118.32	-118.2	0.12	9.000	0.065	2.00
-177.48	-177.3	0.18	10.000	0.065	2.00
-236.64	-236.5	0.14	11.000	0.065	2.00
-295.8	-295.6	0.20	12.000	0.065	2.00
-354.96	-354.8	0.16	13.000	0.065	2.00
-414.12	-413.9	0.22	14.000	0.065	2.00

บริษัท ดีเคเอส อีซี จำกัด
DKSH Technology Limited
2533 สุขุมวิท 66, กรุงเทพฯ, ประเทศไทย 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

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CAL-FM-C07-14: 9 Apr 2024

Practical slope and zero point*

The three-point calibration using three standard buffer solutions; pH 4.007, pH 6.976 and pH 10.010
- During calibration, display of pH meter can be adjust to reading; pH 4.007, pH 6.976 and pH 10.010
The practical slope of the pH electrode; 57.04 (mV/pH), 96.42%
The zero point of the pH electrode; 6.98 (pH)

Sample Test Results

Standard Buffer Solution (pH)	Unit Under Calibration (pH)	Difference (pH)	Uncertainty of Measurement (pH)	Coverage Factor (k)
4.007	4.011	0.004	0.0070	2.00
6.976	6.980	0.004	0.0075	2.00
10.010	10.015	0.005	0.0070	2.00

* Calibration Marked "Not TISI Accredited" in this Certificate have been included for completeness.

The End of Certificate

ใบตรวจสอบสภาพเครื่องวัดสิ่งแวดล้อม

เลขที่ใบงาน: WO-00061162

ชนิดเครื่องมือ: pH METER

รุ่น: SevenCompact S22C หมายเลขเครื่อง: B914466655

ตรวจสอบ (วัน)		รายการตรวจเช็ค	ตรวจสอบ (ส่ง)		หมายเหตุ
13 Feb 2025			13 Feb 2025		
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
General					
☒	☐	1. ความสมบูรณ์เครื่อง	☒	☐	
☒	☐	2. ความสะอาด (ช่องใส่ตัวอย่าง, ภายใน-นอกเครื่อง)	☒	☐	
☒	☐	3. สวิตช์ ปิด - เปิด เครื่อง (On-Off Switch)	☒	☐	
☒	☐	4. ปุ่มกด (Keypad)	☒	☐	
☒	☐	5. หน้าจอ (Display, Screen Contrast)	☒	☐	
Spectrophotometer					
☐	☐	6. แรงดันไฟฟ้า (Battery Backup) >= 2.5 VDC	☐	☐	
☐	☐	7. ตัวหมุนเลือกความยาวคลื่น (Wavelength Control)	☐	☐	
☐	☐	8. ความยาวคลื่น (Wavelength Check)	☐	☐	
☐	☐	9. แหล่งกำเนิดแสง (UV < 3,000 hour)	☐	☐	
☐	☐	10. แหล่งกำเนิดแสง (Visible < 5,000 hour)	☐	☐	
☐	☐	11. ช่องวัดหลายตัวอย่าง (Carousel Module)	☐	☐	
pH Meter and Conductivity Meter					
☒	☐	12. อิเล็กโทรด (Electrode and Connection Cable)	☒	☐	
☐	☐	13. ระดับสารละลายใน Electrode (Level KCl)	☐	☐	
☒	☐	14. ฝาปิดกันปลาย Electrode (Dust Protection Hood)	☒	☐	
☐	☐	15. ขาตั้งอิเล็กโทรด (Stand)	☐	☐	
Turbidimeter					
☐	☐	16. ค่าความขุ่นที่ต่ำสุด (No Sample)	☐	☐	
☐	☐	17. ระดับการส่องสว่างของแสง (>= 2.5 ไม่นเกิน 3.0)	☐	☐	
Automatic titrator					
☐	☐	18. สภาพ Piston Burettes	☐	☐	
☐	☐	19. Function Rinsing and Dosing	☐	☐	
☐	☐	20. ระบบท่อสายยางและอุปกรณ์ประกอบ	☐	☐	

เพิ่มเติมข้อแนะนำ :

Mr.Pongpisut Suebchantha
Service Engineer



Certificate of Calibration

Equipment : Digital Thermometer with Probe

Model : SevenCompact S220

Serial No. : B914466655

Manufacturer : METTLER TOLEDO

ID No. : 1 -

Certificate No. : C15250267

Issued Date : 16 February 2025

Job No. : WO-00061162

Page : 1 of 2

Condition : In Condition

Customer : THAI CHEMICAL & ENGINEERING CO., LTD.

1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

Environment Condition : Temperature: 22 °C ± 3 °C
Humidity: 50 %RH ± 20 %RH
Voltage: 220 VAC ± 10 %

Calibration Place : Thermo-Hygro Laboratory, DKSH Technology Limited.

2533 Sukhumvit Road, Bangchak,
Phrakhanong, Bangkok 10260 Thailand

Calibration By : Mr. Anat Karapitak

Calibration Date : 13 February 2025

The Method used : In house method, CAL-WI-19, by comparison with standard thermometer

Traceability : This certificate is traceable to the International System of Unit maintained by:
Quality Reborn Co.,Ltd. (QR)



Person in charge



Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

Certificate No.: C15250267

Page: 2 of 2

Reference standard equipment:

Equipment	Certificate no	Cal. date	Next Cal. date
Digital Thermometer with Probe	QR24-0956	02 May 2024	02 May 2025

Calibration Results:

Without Adjustment

Sensor Type: RTD

Channel: -

Diameter (mm): 12

Length (mm): 130

Immersion (mm): 130

Calibrate Point (°C)	STD. Reading (°C)	UUC. Reading (°C)	Correction of UUC (°C)	Uncertainty (± °C)
20.0	20.004	19.9	0.104	0.076
25.0	25.002	25.0	0.002	0.076
30.0	30.008	30.0	0.008	0.076

The End of Certificate

Certificate of Calibration

Equipment: Liquid Bath
Model: WNE 14
Serial No. (or ID.): L418.0212 (INS/LB-154)
Manufacturer: Memmert
Condition: In Condition
Forced Circulation: None

Certificate No.: C13240087
Issued Date: 01 March 2024
Job No.: WO-00019023
Page: 1 of 4

Customer: THAI CHEMICAL & ENGINEERING CO., LTD.
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai, Prakanong,
Bangkok 10260 Thailand

Environment Condition: Temperature: 25 °C ± 0.6 °C
Humidity: 49 %RH ± 5.8 %RH
Voltage: 225 VAC ± 1.6 VAC

Calibration Place: THAI CHEMICAL & ENGINEERING CO., LTD. (Laboratory)
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai, Prakanong,
Bangkok 10260 Thailand

Calibration By: Mr. Preecha Phooarsai
Calibration Date: 01 March 2024
The Method used: In house method, CAL-WI-17, base on ASTM E715-80
Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited. Certificate No. C10230010



Person in charge



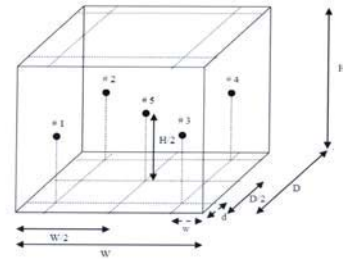
Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

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Standard Installation Locations

Midway between the diffuser plate and the water surface

Inside bath: W = 36 (cm) D = 32 (cm) H = 16 (cm) Volume = 18 (Liters)

Standard Locations #1: w = 5 (cm) d = 5 (cm)

Standard Locations #2: w = 5 (cm) d = 5 (cm)

Standard Locations #3: w = 5 (cm) d = 5 (cm)

Standard Locations #4: w = 5 (cm) d = 5 (cm)

Standard Locations #5: Center of any probes. (#1 - #4)

Position of Std	#1	#2	#3	#4	#5
Channel of Logger	101	102	103	104	109

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the bath.**Measured Temperature:** The average reading of standards at any positions or location.**Measured Uniformity:** The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the bath at steady-state. The reference probe is preferably located in the geometric center of the bath.**Measured Stability:** The one-half of greatest maximum difference of measured temperatures at any one probe.**Overall Variation:** The difference of maximum and minimum measured temperatures throughout observation time.

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CAL-FM-C13-13: 12 Sep 2022

Calibration Results:
Without adjustment

Certificate No.: C13240087

Page: 3 of 4

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 60.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	59.92	-0.08	0.17
#2	60.01	0.01	0.21
#3	59.92	-0.08	0.18
#4	59.99	-0.01	0.19
#5	60.01	0.01	0.21

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)					Uncertainty (± °C)*
			#1	#2	#3	#4	#5	
60.0	60.0	60.0	59.92	60.01	59.92	59.99	60.01	0.21

Bath Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
60.0	0.20	0.07	0.24

Note: * Maximum uncertainty of the each position

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ภาคผนวก ข - 7

Certificate No.: C13240087

Page: 4 of 4

Without adjustment (Cont.)

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 85.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	84.86	-0.14	0.21
#2	84.98	-0.02	0.24
#3	84.82	-0.18	0.23
#4	84.91	-0.09	0.22
#5	84.93	-0.07	0.20

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)					Uncertainty (± °C)*
			#1	#2	#3	#4	#5	
85.0	85.0	85.0	84.86	84.98	84.82	84.91	84.93	0.24

Bath Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
85.0	0.21	0.09	0.36

Note: * Maximum uncertainty of the each position

The End of Certificate

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CAL-FM-C13-13: 12 Sep 2022

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, ASTM E715-80. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule:** ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
- ☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
- ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r$ U).
- ; PFA – Probability of False Accept



Authorized signatory

Without adjustment

Desired Temperature : 60.0 °C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 60.0 °C

Locations	Measured (°C)	Correction of UUC: (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	59.92	-0.08	0.17	1.0	Pass
#2	60.01	0.01	0.21	1.0	Pass
#3	59.92	-0.08	0.18	1.0	Pass
#4	59.99	-0.01	0.19	1.0	Pass
#5	60.01	0.01	0.21	1.0	Pass

Correction of UUC = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

บริษัท ดีเคเอส อีเซีย จำกัด
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CAL-FM-C13-13: 12 Sep 2022

Without adjustment (Cont.)

Desired Temperature : 85.0 °C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 85.0 °C

Locations	Measured (°C)	Correction of UUC: (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	84.86	-0.14	0.21	1.0	Pass
#2	84.98	-0.02	0.24	1.0	Pass
#3	84.82	-0.18	0.23	1.0	Pass
#4	84.91	-0.09	0.22	1.0	Pass
#5	84.93	-0.07	0.20	1.0	Pass

Correction of UUC = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

The End of Statements of Conformity

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CAL-FM-C13-13: 12 Sep 2022



Certificate of Calibration

Equipment: Liquid Bath
Model: WNE 14
Serial No. (or ID.): L418.1374(INS/LB-153)
Manufacturer: Memmert
Condition: In Condition
Forced Circulation: None

Certificate No.: C13240281
Issued Date: 05 September 2024
Job No.: WO-00040768
Page: 1 of 3

Customer: THAI CHEMICAL & ENGINEERING CO., LTD.
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai, Prakanong
Bangkok 10260 Thailand

Environment Condition: Temperature: 24 °C ± 1.0 °C
Humidity: 58 %RH ± 3.8 %RH
Voltage: 228 VAC ± 2.9 VAC

Calibration Place: THAI CHEMICAL & ENGINEERING CO., LTD. (Laboratory)
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai, Prakanong
Bangkok 10260 Thailand

Calibration By: Mr. Ampol Srisumphan
Calibration Date: 04 September 2024

The Method used: In house method, CAL-WI-17, base on ASTM E715-80

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10240008



Person in charge



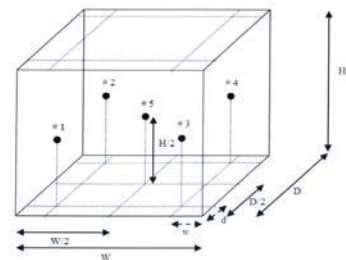
Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

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CAL-FM-C13-13: 12 Sep 2022



Standard Installation Locations

Midway between the diffuser plate and the water surface

Inside bath: W = 36 (cm) D = 32 (cm) H = 16 (cm) Volume = 18 (Liters)

Standard Locations #1: w = 5 (cm) d = 5 (cm)

Standard Locations #2: w = 5 (cm) d = 5 (cm)

Standard Locations #3: w = 5 (cm) d = 5 (cm)

Standard Locations #4: w = 5 (cm) d = 5 (cm)

Standard Locations #5: Center of any probes. (#1 - #4)

Position of Std	#1	#2	#3	#4	#5
Channel of Logger	301	302	303	304	305

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the bath.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the bath at steady-state. The reference probe is preferably located in the geometric center of the bath.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

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Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C13-13: 12 Sep 2022

Calibration Results:
Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 85.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	84.94	-0.06	0.24
#2	85.06	0.06	0.26
#3	84.75	-0.25	0.27
#4	84.76	-0.24	0.26
#5	84.85	-0.15	0.23

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)					Uncertainty (± °C)*
85.0	85.0	85.0	#1	#2	#3	#4	#5	
			84.94	85.06	84.75	84.76	84.85	0.27

Bath Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
85.0	0.33	0.10	0.49

Note: * Maximum uncertainty of the each position

The End of Certificate

บริษัท ดีเคเอส อีเซีย จำกัด
DKSH Technology Limited
2533 สุขุมวิท ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

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CAL-FM-C13-13: 12 Sep 2022

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, ASTM E715-80. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule:** ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
☐ Choice C Customer defined, Customers may define arbitrary multiple of t to have applied as guard band ($w = t$ U).
; PFA - Probability of False Accept

Authorized signatory

Without adjustment**Desired Temperature : 85.0 °C Tolerances : 1.0 °C**

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 85.0 °C

Locations	Measured (°C)	Correction of UUC. (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	84.94	-0.06	0.24	1.0	Pass
#2	85.06	0.06	0.26	1.0	Pass
#3	84.75	-0.25	0.27	1.0	Pass
#4	84.76	-0.24	0.26	1.0	Pass
#5	84.85	-0.15	0.23	1.0	Pass

Correction of UUC. = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity

บริษัท ดีเคเอส อีเซีย จำกัด
DKSH Technology Limited
2533 สุขุมวิท ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C13-13: 12 Sep 2022

**Certificate of Calibration**

Equipment: Incubator
Model: IN55
Serial No.(or ID): D212.0259 (INS/LB-017)
Manufacturer: Memmert
Condition: In Condition
Shelves(pc.): 1

Certificate No.: C31241803
Issued Date: 06 September 2024
Job No.: WO-00040768
Page: 1 of 3
Ventilation Valve: Closed

Customer: THAI CHEMICAL & ENGINEERING CO., LTD.
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai, Prakanong
Bangkok 10260 Thailand

Environment Condition: Temperature: 25 °C ± 0.9 °C
Humidity: 64 %RH ± 4.6 %RH
Voltage: 228 VAC ± 1.4 VAC

Calibration Place: THAI CHEMICAL & ENGINEERING CO., LTD. (Laboratory)
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai, Prakanong
Bangkok 10260 Thailand

Calibration By: Mr. Thanakrit Raksapol
Calibration Date: 04 September 2024

The Method used: In house method, CAL-WI-16, base on TLAS-G20

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10240018

Person in charge

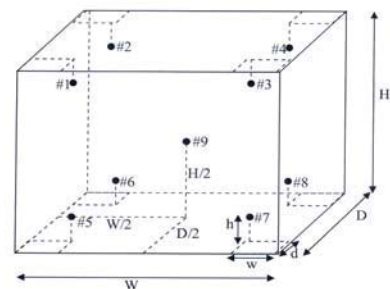
Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

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CAL-FM-C31-10: 12 Sep 2022

**Standard Installation Locations**

Volume (Calibration Zone) = 21 (Liters)

Inside chamber: W = 40 (cm) D = 33 (cm) H = 40 (cm)
Standard Locations (#1, #2, #3, #4): w = 5 (cm) d = 5 (cm) h = 5 (cm)
Standard Locations (#5, #6, #7, #8): w = 5 (cm) d = 5 (cm) h = 5 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	301	302	303	304	305	306	307	308	309

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

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Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022

Calibration Results:
Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 35.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	35.09	0.09	0.23
#2	35.25	0.25	0.23
#3	35.16	0.16	0.23
#4	35.05	0.05	0.23
#5	34.91	-0.09	0.23
#6	34.82	-0.18	0.23
#7	34.93	-0.07	0.23
#8	34.82	-0.18	0.23
#9	35.00	0.00	0.23

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
35.0	35.0	35.0	#1	#2	#3	#4	#5	#6	#7	#8	#9	0.23
			35.09	35.25	35.16	35.05	34.91	34.82	34.93	34.82	35.00	

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
35.0	0.31	0.06	0.51

Note: * Maximum uncertainty of the each position

The End of Certificate

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule:**
- ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
 - ☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
 - ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r$ U).
- : PFA - Probability of False Accept



Authorized signatory

Without adjustment

Desired Temperature: 35.0°C Tolerances: 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 35.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	35.09	0.09	0.23	1.0	Pass
#2	35.25	0.25	0.23	1.0	Pass
#3	35.16	0.16	0.23	1.0	Pass
#4	35.05	0.05	0.23	1.0	Pass
#5	34.91	-0.09	0.23	1.0	Pass
#6	34.82	-0.18	0.23	1.0	Pass
#7	34.93	-0.07	0.23	1.0	Pass
#8	34.82	-0.18	0.23	1.0	Pass
#9	35.00	0.00	0.23	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity



Certificate of Calibration

Equipment: Hot Air Oven
Model: UF55
Serial No.(or ID): B218.3817 (INS/LB-134)
Manufacturer: Memmert
Condition: In Condition
Shelves(pc.): 2

Certificate No.: C31241805
Issued Date: 09 September 2024
Job No.: WO-00040768
Page: 1 of 4
Ventilation Valve: Closed

Customer: THAI CHEMICAL & ENGINEERING CO., LTD.
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

Environment Condition: Temperature: 20 °C ± 1.2 °C
Humidity: 63 %RH ± 5.2 %RH
Voltage: 226 VAC ± 2.4 VAC

Calibration Place: THAI CHEMICAL & ENGINEERING CO., LTD. (Laboratory)
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

Calibration By: Mr. Suphanimit Khamnonphoem

Calibration Date: 04 September 2024

The Method used: In house method, CAL-WI-16, base on TLAS-G20

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10240005

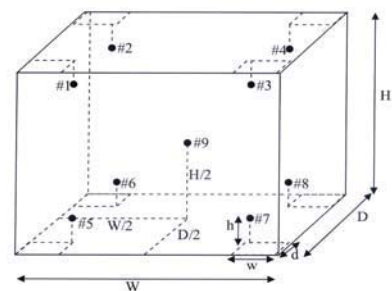


Person in charge



Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.



Standard Installation Locations

Volume (Calibration Zone)= 16 (Liters)

Inside chamber: W = 40 (cm) D = 33 (cm) H = 40 (cm)

Standard Locations (#1, #2, #3, #4): w = 5 (cm) d = 5 (cm) h = 5 (cm)

Standard Locations (#5, #6, #7, #8): w = 5 (cm) d = 5 (cm) h = 12 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	101	102	103	104	105	106	107	108	109

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

Calibration Results:
Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	103.82	-0.18	0.39
#2	103.63	-0.37	0.39
#3	103.92	-0.08	0.39
#4	104.03	0.03	0.39
#5	104.07	0.07	0.39
#6	103.57	-0.43	0.39
#7	104.22	0.22	0.39
#8	103.57	-0.43	0.39
#9	103.67	-0.33	0.39

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
104.0	104.0	104.0	103.82	103.63	103.92	104.03	104.07	103.57	104.22	103.57	103.67	0.39

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
104.0	0.61	0.08	0.80

Note: * Maximum uncertainty of the each position

Without adjustment (Cont.)

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	179.77	-0.23	0.42
#2	179.40	-0.60	0.42
#3	180.04	0.04	0.42
#4	180.39	0.39	0.42
#5	180.28	0.28	0.42
#6	179.47	-0.53	0.42
#7	180.77	0.77	0.42
#8	179.34	-0.66	0.42
#9	179.74	-0.26	0.42

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
180.0	180.0	180.0	179.77	179.40	180.04	180.39	180.28	179.47	180.77	179.34	179.74	0.42

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
180.0	1.11	0.11	1.59

Note: * Maximum uncertainty of the each position

The End of Certificate

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule:**
- ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
 - ☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
 - ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r$ U).
- ; PFA - Probability of False Accept

Authorized signatory

Without adjustment

Desired Temperature : 104.0 °C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	103.82	-0.18	0.39	1.0	Pass
#2	103.63	-0.37	0.39	1.0	Pass
#3	103.92	-0.08	0.39	1.0	Pass
#4	104.03	0.03	0.39	1.0	Pass
#5	104.07	0.07	0.39	1.0	Pass
#6	103.57	-0.43	0.39	1.0	Pass
#7	104.22	0.22	0.39	1.0	Pass
#8	103.57	-0.43	0.39	1.0	Pass
#9	103.67	-0.33	0.39	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

Statements of conformity:(Cont.)

Without adjustment (Cont.)

Desired Temperature : 180.0 °C Tolerances : 2.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	179.77	-0.23	0.42	2.0	Pass
#2	179.40	-0.60	0.42	2.0	Pass
#3	180.04	0.04	0.42	2.0	Pass
#4	180.39	0.39	0.42	2.0	Pass
#5	180.28	0.28	0.42	2.0	Pass
#6	179.47	-0.53	0.42	2.0	Pass
#7	180.77	0.77	0.42	2.0	Pass
#8	179.34	-0.66	0.42	2.0	Pass
#9	179.74	-0.26	0.42	2.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity

Certificate of Calibration

Equipment: Hot Air Oven
Model: UF 55
Serial No.(or ID): B219.1995 (LB 149)
Manufacturer: Memmert
Condition: In Condition
Shelves(pc.): 1

Certificate No.: C31242248
Issued Date: 12 November 2024
Job No.: WO-00047852
Page: 1 of 4
Ventilation Valve: Closed

Customer: THAI CHEMICAL & ENGINEERING CO., LTD
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

Environment Condition: Temperature: 23 °C ± 0.8 °C
Humidity: 51 %RH ± 5.8 %RH
Voltage: 225 VAC ± 1.4 VAC

Calibration Place: THAI CHEMICAL & ENGINEERING CO., LTD (Laboratory)
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

Calibration By: Mr. Thanakrit Raksapol

Calibration Date: 06 November 2024

The Method used: In house method, CAL-WI-16, base on TLAS-G20

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10230023

Person in charge

Authorized signatory

This certificate is issued in the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.

The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).

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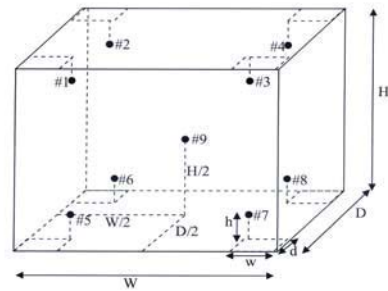
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CAL-FM-C31-10; 12 Sep 2022

Certificate No.: C31242248

Page: 2 of 4



Standard Installation Locations

Volume (Calibration Zone)= 21 (Liters)

Inside chamber: W = 40 (cm) D = 33 (cm) H = 40 (cm)

Standard Locations (#1, #2, #3, #4): w = 5 (cm) d = 5 (cm) h = 5 (cm)

Standard Locations (#5, #6, #7, #8): w = 5 (cm) d = 5 (cm) h = 5 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	301	302	303	304	305	306	307	308	309

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between any of probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

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CAL-FM-C31-10; 12 Sep 2022

Calibration Results:

Certificate No.: C31242248

Page: 3 of 4

Before adjustment

Setting: Indicating: #1: #2: #3: #4: #5: #6: #7: #8: #9:
104.0 104.0 104.06 103.92 104.53 104.37 104.48 104.04 103.93 104.22 104.25

After adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured Temperature (°C)	Correction of UUC, (°C)	Uncertainty (± °C)
#1	103.86	-0.14	0.39
#2	103.72	-0.28	0.39
#3	104.33	0.33	0.39
#4	104.17	0.17	0.39
#5	104.28	0.28	0.39
#6	103.84	-0.16	0.39
#7	103.73	-0.27	0.39
#8	104.02	0.02	0.39
#9	104.05	0.05	0.39

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
104.0	104.0	104.0	103.86	103.72	104.33	104.17	104.28	103.84	103.73	104.02	104.05	0.39

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
104.0	0.39	0.07	0.72

Note: * Maximum uncertainty of the each position

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CAL-FM-C31-10; 12 Sep 2022

Certificate No.: C31242248

Page: 4 of 4

After adjustment (Cont.)

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured Temperature (°C)	Correction of UUC, (°C)	Uncertainty (± °C)
#1	180.65	0.65	0.42
#2	179.59	-0.41	0.42
#3	180.73	0.73	0.42
#4	180.24	0.24	0.42
#5	179.85	-0.15	0.42
#6	179.46	-0.54	0.42
#7	179.67	-0.33	0.42
#8	179.65	-0.35	0.42
#9	179.85	-0.15	0.42

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
180.0	180.0	180.0	180.65	179.59	180.73	180.24	179.85	179.46	179.67	179.65	179.85	0.42

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
180.0	0.92	0.12	1.40

Note: * Maximum uncertainty of the each position

The End of Certificate

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Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10; 12 Sep 2022

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule: ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
- ☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
- ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r \cdot U$); PFA - Probability of False Accept



After adjustment

Desired Temperature : 104.0°C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	103.86	-0.14	0.39	1.0	Pass
#2	103.72	-0.28	0.39	1.0	Pass
#3	104.33	0.33	0.39	1.0	Pass
#4	104.17	0.17	0.39	1.0	Pass
#5	104.28	0.28	0.39	1.0	Pass
#6	103.84	-0.16	0.39	1.0	Pass
#7	103.73	-0.27	0.39	1.0	Pass
#8	104.02	0.02	0.39	1.0	Pass
#9	104.05	0.05	0.39	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

Statements of conformity:(Cont.)

After adjustment (Cont.)

Desired Temperature : 180.0°C Tolerances : 2.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	180.65	0.65	0.42	2.0	Pass
#2	179.59	-0.41	0.42	2.0	Pass
#3	180.73	0.73	0.42	2.0	Pass
#4	180.24	0.24	0.42	2.0	Pass
#5	179.85	-0.15	0.42	2.0	Pass
#6	179.46	-0.54	0.42	2.0	Pass
#7	179.67	-0.33	0.42	2.0	Pass
#8	179.65	-0.35	0.42	2.0	Pass
#9	179.85	-0.15	0.42	2.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity



Certificate of Calibration

Equipment: Cooled Incubator
Model: IPP750eco
Serial No.(or ID): V821.0094 (INS/LB-158)
Manufacturer: Memmert
Condition: In Condition
Shelves(pc.): 3

Certificate No.: C31250586
Issued Date: 02 March 2025
Job No.: WO-00061166
Page: 1 of 3
Ventilation Valve: None

Customer: THAI CHEMICAL & ENGINEERING CO., LTD.
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

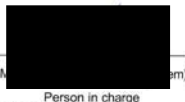
Environment Condition: Temperature: 20 °C ± 0.9 °C
Humidity: 55 %RH ± 4.7 %RH
Voltage: 230 VAC ± 1.9 VAC

Calibration Place: THAI CHEMICAL & ENGINEERING CO., LTD. (Laboratory)
1048/2 Sukhumvit 66/1 Rd., Prakanong Tai,
Prakanong, Bangkok 10260 Thailand

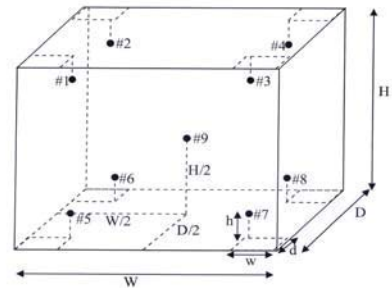
Calibration By: Mr. Suphanit Khamnonphoem
Calibration Date: 28 February 2025

The Method used: In house method, CAL-WI-16, base on TLAS-G20

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10250004



This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.



Standard Installation Locations

Volume (Calibration Zone)= 369 (Liters)

Inside chamber: W = 100 (cm) D = 60 (cm) H = 120 (cm)
Standard Locations (#1, #2, #3, #4): w = 10 (cm) d = 6 (cm) h = 12 (cm)
Standard Locations (#5, #6, #7, #8): w = 10 (cm) d = 6 (cm) h = 12 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	101	102	103	104	105	106	107	108	109

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

Calibration Results:

Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	19.71	-0.29	0.23
#2	19.67	-0.33	0.23
#3	19.82	-0.18	0.23
#4	19.97	-0.03	0.23
#5	20.34	0.34	0.23
#6	20.32	0.32	0.23
#7	20.31	0.31	0.24
#8	20.32	0.32	0.23
#9	20.15	0.15	0.24

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
20.0	20.0	20.0	#1	#2	#3	#4	#5	#6	#7	#8	#9	0.24
			19.71	19.67	19.82	19.97	20.34	20.32	20.31	20.32	20.15	

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
20.0	0.52	0.03	0.73

Note: * Maximum uncertainty of the each position

The End of Certificate

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

Decision rule: ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.

☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.

☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r$ U).
PFA - Probability of False Accept



Authorized signatory

Without adjustment

Desired Temperature : 20.0°C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	19.71	-0.29	0.23	1.0	Pass
#2	19.67	-0.33	0.23	1.0	Pass
#3	19.82	-0.18	0.23	1.0	Pass
#4	19.97	-0.03	0.23	1.0	Pass
#5	20.34	0.34	0.23	1.0	Pass
#6	20.32	0.32	0.23	1.0	Pass
#7	20.31	0.31	0.24	1.0	Pass
#8	20.32	0.32	0.23	1.0	Pass
#9	20.15	0.15	0.24	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity